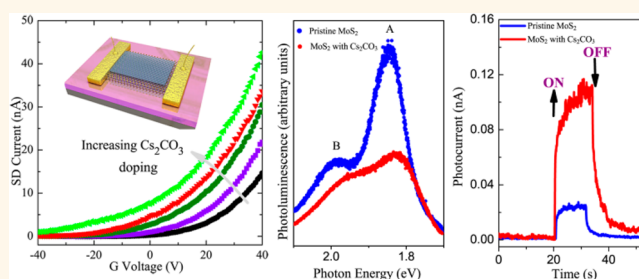


Electron-Doping-Enhanced Trion Formation in Monolayer Molybdenum Disulfide Functionalized with Cesium Carbonate

Jia Dan Lin,^{†,‡,▲} Cheng Han,^{†,‡,▲} Fei Wang,^{†,§,▲} Rui Wang,[‡] Du Xiang,[‡] Shiqiao Qin,[†] Xue-Ao Zhang,^{†,*} Li Wang,[‡] Hua Zhang,^{||} Andrew Thye Shen Wee,^{‡,#} and Wei Chen^{‡,||,#,*}

[†]College of Science, National University of Defense Technology, Changsha 410073, China, [‡]Department of Physics, National University of Singapore, 2 Science Drive 3, Singapore 117542, [§]College of Physics and Electronics, Central South University, Changsha, Hunan 410073, China, ^{||}Institute for Advanced Study and Department of Physics, Nanchang University, 999 Xue Fu Da Dao, Nanchang, China, ^{||}School of Materials Science and Engineering, Nanyang Technological University, 50 Nanyang Avenue, Singapore 639798, ^{††}Department of Chemistry, National University of Singapore, 3 Science Drive 3, Singapore 117543, and [#]Graphene Research Centre, National University of Singapore, 2 Science Drive 3, Singapore 117542. [▲]These authors contributed equally to this work.

ABSTRACT We report effective and stable electron doping of monolayer molybdenum disulfide (MoS₂) by cesium carbonate (Cs₂CO₃) surface functionalization. The electron charge carrier concentration in exfoliated monolayer MoS₂ can be increased by about 9 times after Cs₂CO₃ functionalization. The n-type doping effect was evaluated by *in situ* transport measurements of MoS₂ field-effect transistors (FETs) and further corroborated by *in situ* ultraviolet photoelectron spectroscopy, X-ray photoelectron spectroscopy, and Raman scattering measurements. The electron doping enhances the formation of negative trions (*i.e.*, a quasiparticle comprising two electrons and one hole) in monolayer MoS₂ under light irradiation and significantly reduces the charge recombination of photoexcited electron–hole pairs. This results in large photoluminescence suppression and an obvious photocurrent enhancement in monolayer MoS₂ FETs.



KEYWORDS: MoS₂ · FET · n-type doping · Cs₂CO₃ · photoluminescence · Raman · photocurrent

Layered metal dichalcogenides (LMDCs), in particular, molybdenum disulfide (MoS₂), have attracted much attention for their potential applications as electrocatalysts for hydrogen evolution, logic circuits, optoelectronic devices, and “valleytronics”.^{1–17} The MoS₂ crystal is formed by layers consisting of two sheets of S atoms and one sheet of Mo atoms that are hexagonally packed.¹⁸ As adjacent layers in MoS₂ crystals are bound together by weak van der Waals forces,¹⁹ mono- or few-layer MoS₂ can be fabricated by micromechanical cleavage, liquid-phase preparation, or intercalation-assisted exfoliation.^{20,21} Large-area ultrathin MoS₂ layers synthesized by chemical vapor deposition^{22,23} have also been recently demonstrated.

Monolayer MoS₂ has dramatically different electronic and optical properties as compared to bulk MoS₂. Bulk MoS₂ is an

indirect gap semiconductor with a band gap of ~1.2 eV, while monolayer MoS₂ is a direct-gap (~1.8 eV) semiconductor due to quantum confinement effects.^{19,24} Owing to the indirect–direct gap transition, enhanced photoluminescence in monolayer MoS₂ has been observed.²⁵ It has recently been demonstrated that electrons can tightly bind with photoexcited electron–hole pairs to form negative trions in monolayer MoS₂,²⁶ a quasiparticle comprising two electrons and one hole. The formation of trions can effectively modulate the photoluminescence in monolayer MoS₂.²⁶ This suggests that the optical properties in monolayer MoS₂ can be manipulated by controlled electron or hole doping, such as *via* electrostatic doping by applying a gate voltage in field-effect transistor (FET) configuration^{26,27} or *via* chemical/physical adsorption of electron-withdrawing/donating surface layers.^{28–34}

* Address correspondence to xazhang@nudt.edu.cn (X.-A.Z.), phycw@nus.edu.sg (W.C).

Received for review March 21, 2014 and accepted April 29, 2014.

Published online May 01, 2014
10.1021/nn501580c

© 2014 American Chemical Society

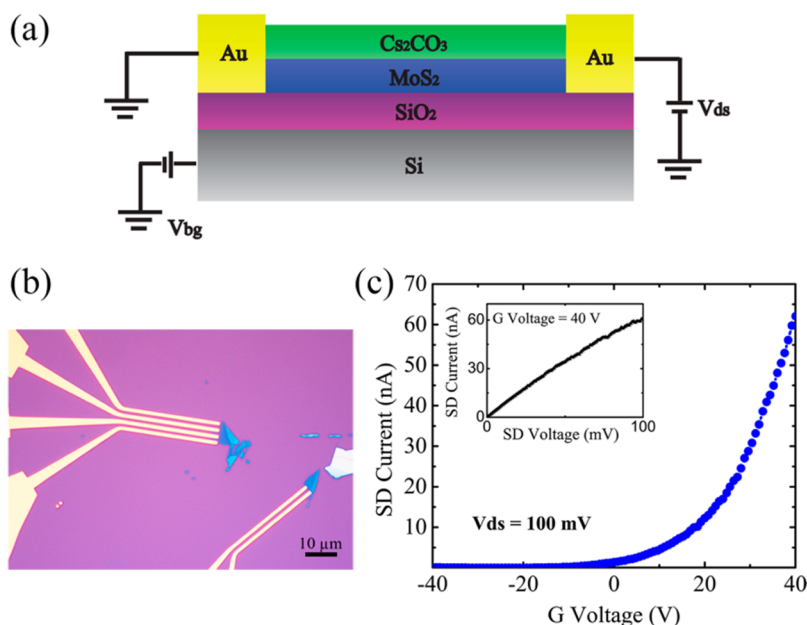


Figure 1. (a) Schematic illustration of the MoS₂ FET layout with Cs₂CO₃ film on top. (b) Optical microscope image of one fabricated device. (c) Transfer characteristic ($I_{ds}-V_g$) of the MoS₂ FET, where $V_{ds} = 100$ mV. Inset: Output curve ($I_{ds}-V_{ds}$) acquired for V_g value of 40 V.

It was also found that the coupling between electron and phonon can strongly influence the phonon frequencies,^{27,29} making the A_{1g} phonon mode extremely sensitive to the electron concentration in monolayer MoS₂. Therefore, controlled doping (electron or hole) can precisely tune both the electronic and optical properties in monolayer MoS₂, hence optimizing the optoelectronic device performance.

One approach to effectively dope MoS₂ predicted by density functional theory is to substitute a S atom with elements from the halogen family (namely, F, Cl, Br, and I) or substitute Mo with transition metals.³⁴ Although substitutional doping forms a stable system, the structure of MoS₂ is inevitably disturbed by induced defects. Another approach is to physically adsorb gaseous molecules on MoS₂.²⁸ However, the physically adsorbed molecules can be easily desorbed, making it difficult to realize a stable doped MoS₂ system. Chemical doping^{31,34–36} is considerably simple, effective, and a high-throughput doping method to tailor the properties of various materials. Recently, Hui *et al.* reported the first degenerate n-doping of few-layer MoS₂-based FET using potassium (K).³³ Cs₂CO₃ is an efficient electron injection material in organic light-emitting devices (OLEDs) and can induce strong n-doping effect in various organic semiconductors.^{37–43} In this article, we report the effective and stable electron doping (n-type doping) of monolayer MoS₂ via surface functionalization using cesium carbonate (Cs₂CO₃), corroborated by the combination of *in situ* FET device evaluation, *in situ* ultraviolet photoelectron spectroscopy (UPS), and X-ray photoelectron spectroscopy (XPS). The surface

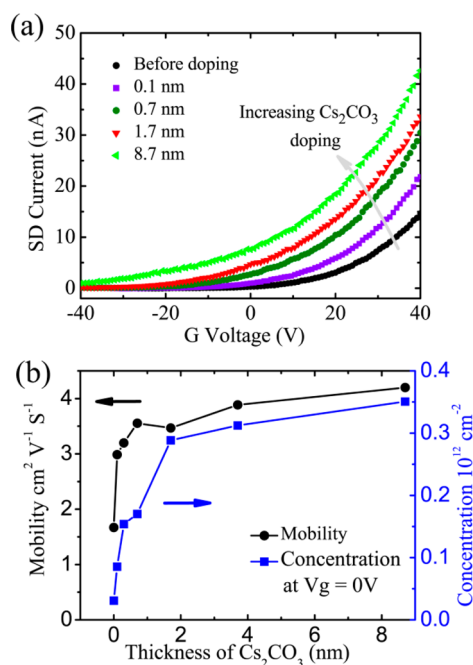


Figure 2. (a) Transfer characteristics of the same MoS₂ FET in high vacuum with increasing thickness of Cs₂CO₃ overlayers ($V_{ds} = 100$ mV). (b) Estimated field-effect mobility and electron concentration at $V_g = 0$ V as a function of the Cs₂CO₃ film thickness.

functionalization of Cs₂CO₃ can significantly increase the electron concentration in monolayer MoS₂. These excess electrons can tightly bind with the photoexcited electron–hole pairs to form trions, thereby resulting in a strong suppression of the photoluminescence intensity and a corresponding enhancement of the photocurrent in monolayer MoS₂.

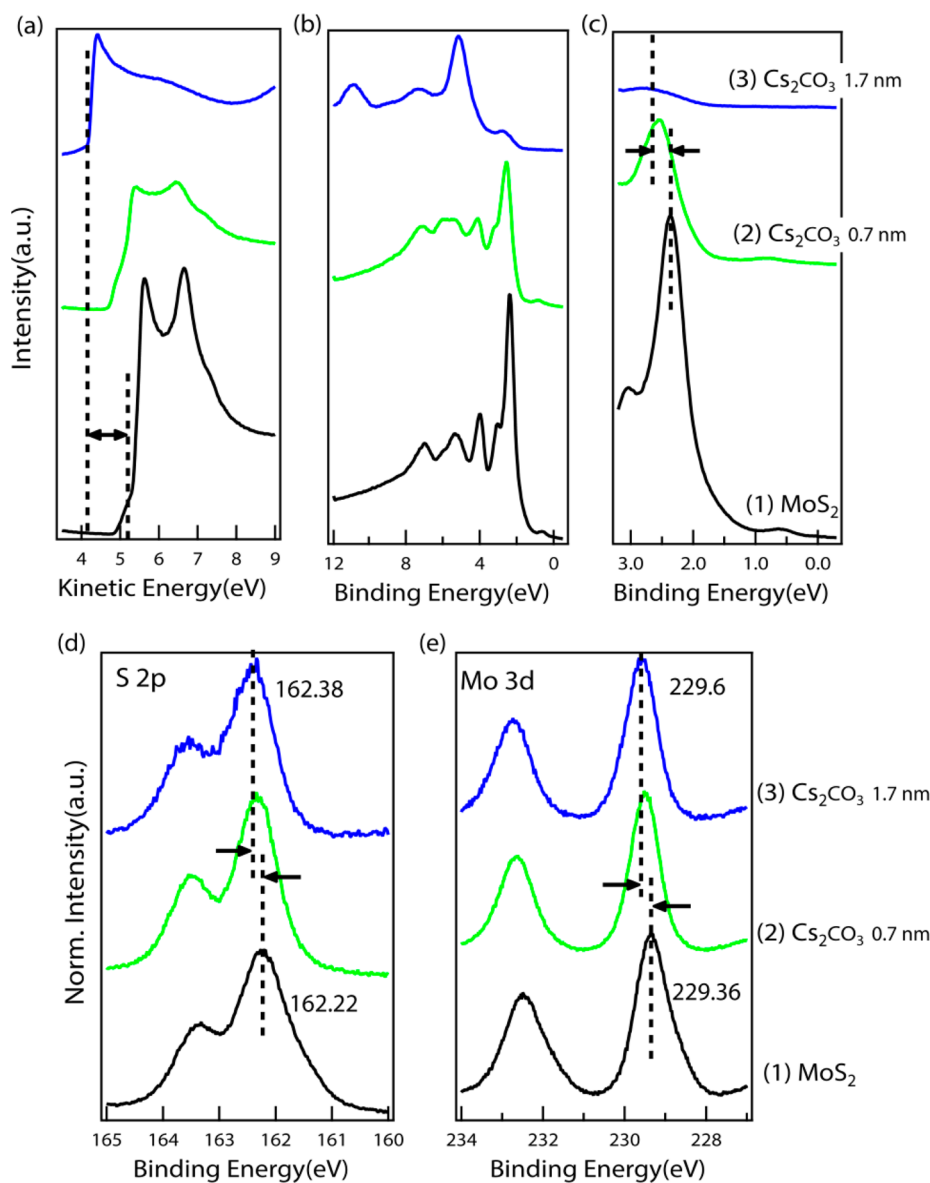


Figure 3. (a–c) UPS spectra at (a) low kinetic energy (secondary electron cutoff) and (b,c) low binding energy region (near the E_F) during the deposition of Cs_2CO_3 on bulk MoS_2 . The XPS core level spectra of (d) S 2p and (e) Mo 3d during the deposition of Cs_2CO_3 on bulk MoS_2 .

RESULTS AND DISCUSSION

Figure 1a shows a typical bottom-gated MoS_2 FET device with a Cs_2CO_3 surface functionalization layer used in all electrical measurements. The optical microscope image of an as-made MoS_2 FET device is shown in Figure 1b. Figure 1c shows a representative transfer curve (source–drain current as the function of gate voltage: $I_{ds}-V_g$) of the MoS_2 FETs measured in vacuum, exhibiting a typical n-type behavior and consistent with previous reports.^{8,31} The output curve (source–drain current as the function of source–drain voltage: $I_{ds}-V_{ds}$) at $V_g = 40$ V in the inset reveals an ohmic contact behavior.

To examine the effect of Cs_2CO_3 surface functionalization on the electrical transport properties of monolayer MoS_2 FETs, Cs_2CO_3 films with variable thicknesses

from 0 to 8.7 nm were evaporated *in situ* on top of the MoS_2 FET. Figure 2a shows the transfer characteristics of a monolayer MoS_2 bottom-gated FET device decorated with Cs_2CO_3 overlayers with different thicknesses measured in high vacuum, revealing obvious n-type doping of MoS_2 . From Figure 2a, we estimated the field-effect mobility and electron concentration at $V_g = 0$ V as a function of the Cs_2CO_3 layer thickness, as shown in Figure 2b. The field-effect electron mobility μ was extracted using the equation $\mu = (L/W)/(\epsilon_0\epsilon_r/d) \times (dI_{ds}/dV_g)/V_{ds}$ by fitting the linear regime of the transfer curves in Figure 2a, where L and W are the respective channel length and width, vacuum permittivity, $\epsilon_0 = 8.854 \times 10^{-12}$ F m⁻¹, relative permittivity of SiO_2 , $\epsilon_r = 3.9$, and thickness of SiO_2 , $d = 300$ nm. The electron concentration n can be calculated from the field-effect

mobility μ using the relation $\mu = 1/(nq\rho)$, where ρ is the resistivity of the MoS₂ channel. As expected, the electron concentration rose rapidly with increasing Cs₂CO₃ thickness, revealing effective n-type doping of monolayer MoS₂ via Cs₂CO₃ surface functionalization. Interestingly, the field-effect mobility was also enhanced with increasing Cs₂CO₃ thickness. Five different MoS₂

samples were used for Cs₂CO₃ doping experiments, and all showed very similar transport behavior. We propose that the field-effect mobility enhancement was caused by the Cs₂CO₃ decoration, which can significantly weaken the scattering effect from the inevitable impurities in pristine MoS₂.

To have a better understanding of the n-doping mechanism of MoS₂ using Cs₂CO₃ surface functionalization, *in situ* UPS/XPS measurements were performed to study the interfacial electronic structure at the Cs₂CO₃ and bulk MoS₂ interface. Thickness-dependent UPS spectral evolution of Cs₂CO₃ on bulk MoS₂ is shown in Figure 3a–c and Supporting Information Figure S1. With increasing coverage of Cs₂CO₃ on MoS₂, there was a gradual shift of secondary electron cutoff toward lower kinetic energy (Figure 3a) or a significant reduction of the work function of MoS₂ from 4.50 eV (pristine MoS₂) to 3.46 eV with the decoration of 1.7 nm Cs₂CO₃. The low work function of Cs₂CO₃ facilitates a significant interfacial electron transfer from Cs₂CO₃ overlayers to the underlying MoS₂ once the physical contact is established. As a result, an apparent vacuum level shift or interface dipole was observed at the interface. As shown in Figure 3b,c, this work function reduction was accompanied by a downward band-bending of the MoS₂-related valence band toward higher binding energy. Figure 3d,e presents the S 2p and Mo 3d core level spectra at selected thicknesses of Cs₂CO₃ on bulk MoS₂. The S 2p_{3/2} peak shifted from 162.22 to 162.38 eV, and the Mo 3d_{5/2} peak shifted from 229.36 to 229.60 eV. The surface charge transfer doping arising from the functionalization of the low work function Cs₂CO₃ can lead to the Fermi level moving toward the conduction band minimum of MoS₂ and band-bending emergence at the interface. Such downward band-bending is consistent with our UPS measurements and further confirms the n-type doping of MoS₂ via Cs₂CO₃ surface functionalization.

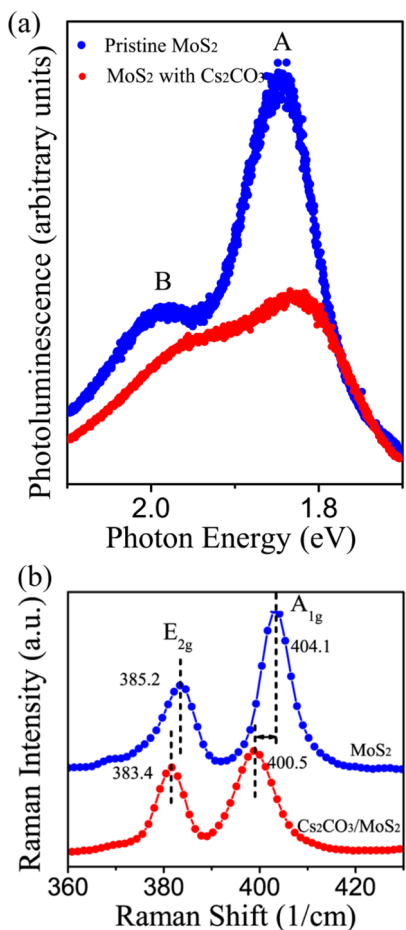


Figure 4. (a) PL and (b) Raman spectra of 1L-MoS₂ before and after Cs₂CO₃ (0.7 nm) doping at room temperature.

Figure 4a (blue line) displays a typical photoluminescence spectrum of as-prepared monolayer MoS₂.

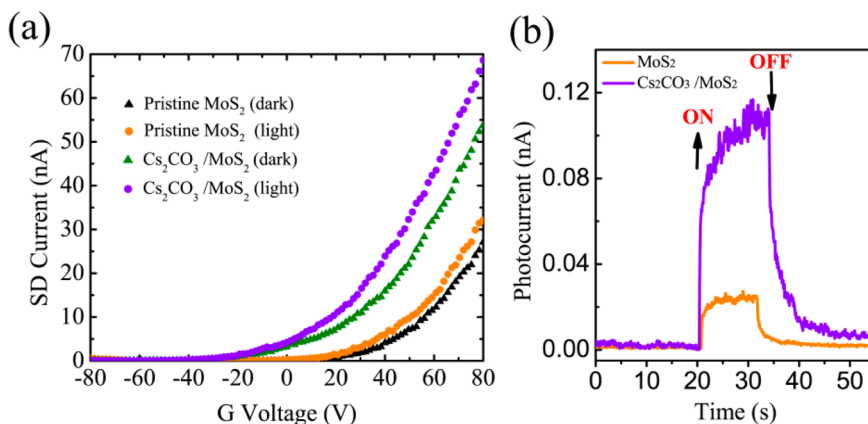


Figure 5. (a) Typical transfer curves (I_{ds} – V_g) for the same device under light illumination and dark without and with Cs₂CO₃ decoration. (b) Photocurrent of the device as a function of time of the illumination source at constant optical power without (orange line) and with (violet line) Cs₂CO₃ decoration, respectively ($V_{ds} = 20$ mV, $V_g = 0$ V).

Pronounced luminescence emissions were observed at about 1.84 eV (A) and 1.99 eV (B). These two peaks are associated with direct gap transitions from the highest spin–orbital split valence bands at K (K') point to the lowest conduction bands.²⁵ After decoration with Cs₂CO₃, the PL peak of monolayer MoS₂ (peak A) was largely suppressed and broadened. The reduction of photoluminescence is attributed primarily to the formation of tightly bound trions.^{26,31} The excess electrons induced by Cs₂CO₃ functionalization can effectively bind with photoexcited electron–hole pairs and form the negative trions in monolayer MoS₂, thereby reducing the charge recombination and PL intensity of peak A.²⁶ This is in good agreement with a recent report of PL spectra change caused by FET back-gate doping.²⁶

A typical Raman spectrum of as-prepared monolayer MoS₂ is shown in Figure 4b (blue line). The difference of Raman frequencies between out-of-plane A_{1g} and in-plane E¹_{2g} Raman modes was 18.95 cm⁻¹, confirming the monolayer nature of the MoS₂ sample.⁴⁴ The out-of-plane A_{1g} and in-plane E¹_{2g} Raman frequencies were red-shifted after decoration of Cs₂CO₃. The A_{1g} phonon frequency downshifted by 3.6 cm⁻¹, accompanied by a reduction in peak intensity and peak broadening. In contrast, only a 1.7 cm⁻¹ frequency shift was observed for the E¹_{2g} phonon with almost unchanged peak intensity and peak full width at half-maximum (fwhm). In monolayer MoS₂, A_{1g} phonons couple much more tightly with electrons than E¹_{2g} phonons.^{27,29} Hence, electron doping leads to a significant change in A_{1g} phonon peak, while the E¹_{2g} phonon peak is less affected.

We also evaluated the n-type doping effect on MoS₂-based optoelectronic devices. Photocurrent measurements were carried out using a 514 nm light source with constant optical output power of 5 mW/cm² under ambient air conditions. The photocurrent of the MoS₂ device was enhanced about 5 times after decoration with Cs₂CO₃, as shown in Figure 5b. Here, we define the photocurrent as the source–drain current difference with and without light irradiation. We propose that the electron-doping-induced formation of trions can significantly reduce the recombination of photoexcited electron–hole pairs, resulting in photocurrent enhancement in monolayer MoS₂ FET. Moreover, Cs₂CO₃ decoration can effectively reduce impurity scattering in MoS₂ devices, hence improving the electron mobility, thereby enhancing the photocurrent response.

For practical applications, it is crucial to check the air stability of this doping method. Figure 6 shows the air exposure effect on a MoS₂ FET decorated with 7 nm

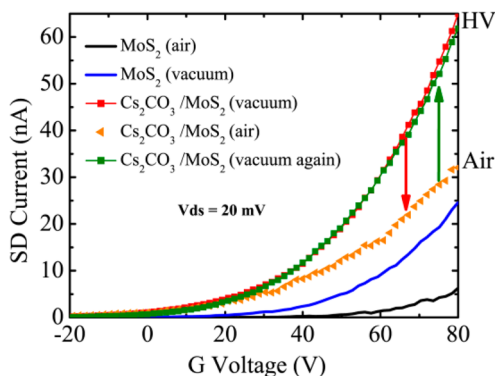


Figure 6. Transfer characteristics of both bottom-gated MoS₂ FETs with 7 nm Cs₂CO₃ and the pristine MoS₂ FET before and after air exposure.

Cs₂CO₃. For comparison, the transfer characteristics of the pristine MoS₂ FET are also presented. For both the MoS₂ device decorated with 7 nm Cs₂CO₃ and the pristine device, the *I*_{ds} current of both devices dropped after air exposure. However, the n-type doping effect was still very significant compared to pristine MoS₂ FETs in air. Moreover, when we subsequently measured the n-type-doped MoS₂ FET under high vacuum, the *I*_{ds} current was restored to its original value before air exposure. This indicates that the current drop during the air exposure is mainly attributed to the MoS₂ monolayer. In addition, after the sample was stored in air for 3 days (Figure S3), the doping effect was still considerable, revealing good air stability of n-type doping of MoS₂ by Cs₂CO₃.

CONCLUSION

In conclusion, we demonstrate effective n-type doping of MoS₂ via surface functionalization with thermally evaporated Cs₂CO₃ thin films, as revealed by *in situ* transport measurement on MoS₂ FET devices and *in situ* XPS/UPS investigations. After decoration of 1.7 nm Cs₂CO₃, the charge carrier (electron) concentration in MoS₂ increases by about 9 times. The dopant electrons strongly interact with photoexcited electron–hole pairs, leading to the emergence of trions and reduction of photoluminescence. The performance of the MoS₂-based phototransistor is also significantly improved after Cs₂CO₃ decoration. Moreover, the n-type-doped MoS₂ FET device possesses good air stability, which is crucial for practical device applications. This study promises a simple approach to realizing stable n-type doping of 2D materials and tailoring their electronic and optical behavior for future 2D-material-based optoelectronic devices.

MATERIALS AND METHODS

Sample Preparation. Single- and few-layer MoS₂ flakes were mechanically exfoliated from a bulk MoS₂ crystal (SPI Supplies)

using adhesive tape and transferred onto Si substrates with a 300 nm thermal oxide adlayer. A high-resolution optical microscope (Nikon Eclipse LV100D) was used to locate and identify

the isolated MoS₂ flakes based on their high optical contrast on 300 nm SiO₂ substrates.

Device Fabrication and Characterization. After mechanical exfoliation of MoS₂ flakes onto Si substrates, PMMA(A7 950) resist was spin-coated on top of the samples. The source and drain electrodes were patterned by conventional electron-beam lithography (FEI Nova NanoSEM 230) followed by a developing process. Cr/Au (5/50 nm) was deposited by thermal evaporation (Nano36) followed by liftoff in hot acetone, cleaning by IPA and drying under N₂. The as-made MoS₂ FETs were wire-bonded and loaded into a high-vacuum chamber (base pressure 10⁻⁷ mbar) custom designed for room temperature electrical measurements. The electrical transport measurements were performed using an Agilent 2912A precision source/measurement unit. The Cs₂CO₃ was thermally evaporated *in situ* from a Knudsen cell onto the loaded MoS₂ devices in the high-vacuum chamber. The thickness of Cs₂CO₃ layer on the as-made devices was monitored by a quartz crystal microbalance (QCM). Photocurrent measurements on the MoS₂ transistor were performed using a 514 nm light source under constant optical power (5 mW/cm²).

Photoluminescence and Raman Spectroscopy. Photoluminescence and Raman measurements were performed using a single-mode solid-state laser (532 nm) under ambient conditions (Alpha 300 R). The Raman peak of Si at 520 cm⁻¹ was used as a reference for calibration.

XPS and UPS Measurements. *In situ* UPS/XPS experiments of Cs₂CO₃ on bulk MoS₂ were carried out in our custom-built ultra-high-vacuum system with He I (21.2 eV) and Mg Kα (1253.6 eV) as excitation sources, respectively. The nominal thickness of Cs₂CO₃ was estimated by monitoring the attenuation of the S 2p peak intensity of bulk MoS₂ crystal before and after deposition and further calibrated by QCM. The binding energy of all XPS/UPS spectra was calibrated to the Fermi level of a sputter-cleaned Ag substrate. A -5 V sample bias was applied during secondary electron cutoff measurements of UPS spectra to reveal the change of the sample work function.

Conflict of Interest: The authors declare no competing financial interest.

Acknowledgment. Authors acknowledge the technical support from NUS Graphene Research Centre for the device fabrication, and financial support from Singapore MOE Grants R143-000-505-112, R143-000-530-112, R143-000-542-112, and R143-000-559-112.

Supporting Information Available: Figure S1: Thickness-dependent UPS/XPS spectra during the deposition of Cs₂CO₃ on bulk MoS₂. The thickness of Cs₂CO₃ was gradually increased from 0 to 1.7 nm. Figure S2: Optical microscope image and Raman spectrum of the single-layer MoS₂ on a 300 nm SiO₂/Si substrate. Figure S3: Transfer characteristics of bottom-gated MoS₂ FETs with 7 nm Cs₂CO₃ exposed in air for 3 days compared to the pristine MoS₂ FETs tested in vacuum. This material is available free of charge *via* the Internet at <http://pubs.acs.org>.

REFERENCES AND NOTES

- Butler, S. Z.; Hollen, S. M.; Cao, L.; Cui, Y.; Gupta, J. A.; Gutiérrez, H. R.; Heinz, T. F.; Hong, S. S.; Huang, J.; Ismach, A. F.; *et al.* Progress, Challenges, and Opportunities in Two-Dimensional Materials Beyond Graphene. *ACS Nano* **2013**, *7*, 2898–2926.
- Chhowalla, M.; Shin, H. S.; Eda, G.; Li, L.-J.; Loh, K. P.; Zhang, H. The Chemistry of Two-Dimensional Layered Transition Metal Dichalcogenide Nanosheets. *Nat. Chem.* **2013**, *5*, 263–275.
- Fang, H.; Chuang, S.; Chang, T. C.; Takeji, K.; Takahashi, T.; Javey, A. High-Performance Single Layered WSe₂ p-FETs with Chemically Doped Contacts. *Nano Lett.* **2012**, *12*, 3788–3792.
- Gutiérrez, H. R.; Perea-López, N.; Elías, A. L.; Berkdemir, A.; Wang, B.; Lv, R.; López-Urías, F.; Crespi, V. H.; Terrones, H.; Terrones, M. Extraordinary Room-Temperature Photoluminescence in Triangular WS₂ Monolayers. *Nano Lett.* **2013**, *13*, 3447–3454.
- Wang, Q. H.; Kalantar-Zadeh, K.; Kis, A.; Coleman, J. N.; Strano, M. S. Electronics and Optoelectronics of Two-Dimensional Transition Metal Dichalcogenides. *Nat. Nanotechnol.* **2012**, *7*, 699–712.
- Xiao, D.; Liu, G.-B.; Feng, W.; Xu, X.; Yao, W. Coupled Spin and Valley Physics in Monolayers of MoS₂ and Other Group-VI Dichalcogenides. *Phys. Rev. Lett.* **2012**, *108*, 196802.
- Yin, Z. Y.; Li, H.; Li, H.; Jiang, L.; Shi, Y. M.; Sun, Y. H.; Lu, G.; Zhang, Q.; Chen, X. D.; Zhang, H. Single-Layer MoS₂ Phototransistors. *ACS Nano* **2012**, *6*, 74–80.
- Lin, J.; Li, H.; Zhang, H.; Chen, W. Plasmonic Enhancement of Photocurrent in MoS₂ Field-Effect-Transistor. *Appl. Phys. Lett.* **2013**, *102*, 203109.
- Lee, H. S.; Min, S.-W.; Chang, Y.-G.; Park, M. K.; Nam, T.; Kim, H.; Kim, J. H.; Ryu, S.; Im, S. MoS₂ Nanosheet Phototransistors with Thickness-Modulated Optical Energy Gap. *Nano Lett.* **2012**, *12*, 3695–3700.
- Kibsgaard, J.; Chen, Z. B.; Reinecke, B. N.; Jaramillo, T. F. Engineering the Surface Structure of MoS₂ To Preferentially Expose Active Edge Sites for Electrocatalysis. *Nat. Mater.* **2012**, *11*, 963–969.
- Zong, X.; Wu, G. P.; Yan, H. J.; Ma, G. J.; Shi, J. Y.; Wen, F. Y.; Wang, L.; Li, C. Photocatalytic H₂ Evolution on MoS₂/CdS Catalysts under Visible Light Irradiation. *J. Phys. Chem. C* **2010**, *114*, 1963–1968.
- Radisavljevic, B.; Radenovic, A.; Brivio, J.; Giacometti, V.; Kis, A. Single-Layer MoS₂ Transistors. *Nat. Nanotechnol.* **2011**, *6*, 147–150.
- Yu, W. J.; Li, Z.; Zhou, H.; Chen, Y.; Wang, Y.; Huang, Y.; Duan, X. Vertically Stacked Multi-heterostructures of Layered Materials for Logic Transistors and Complementary Inverters. *Nat. Mater.* **2013**, *12*, 246–252.
- Mak, K. F.; He, K.; Shan, J.; Heinz, T. F. Control of Valley Polarization in Monolayer MoS₂ by Optical Helicity. *Nat. Nanotechnol.* **2012**, *7*, 494–498.
- Huang, X.; Zeng, Z. Y.; Zhang, H. Metal Dichalcogenide Nanosheets: Preparation, Properties and Applications. *Chem. Soc. Rev.* **2013**, *42*, 1934–1946.
- Huang, X.; Tan, C. L.; Yin, Z. Y.; Zhang, H. 25th Anniversary Article: Hybrid Nanostructures Based on Two-Dimensional Nanomaterials. *Adv. Mater.* **2014**, *26*, 2185–2204.
- Huang, X.; Zeng, Z. Y.; Bao, S. Y.; Wang, M. F.; Qi, X. Y.; Fan, Z. X.; Zhang, H. Solution-Phase Epitaxial Growth of Noble Metal Nanostructures on Dispersible Single-Layer MoS₂ Nanosheets. *Nat. Commun.* **2013**, *4*, 1444.
- Kasowski, R. Band Structure of MoS₂ and NbS₂. *Phys. Rev. Lett.* **1973**, *30*, 1175–1178.
- Lebègue, S.; Eriksson, O. Electronic Structure of Two-Dimensional Crystals from *Ab Initio* Theory. *Phys. Rev. B* **2009**, *79*, 115409.
- Lee, K.; Kim, H.-Y.; Lotya, M.; Coleman, J. N.; Kim, G.-T.; Duesberg, G. S. Electrical Characteristics of Molybdenum Disulfide Flakes Produced by Liquid Exfoliation. *Adv. Mater.* **2011**, *23*, 4178–4182.
- Zeng, Z.; Yin, Z.; Huang, X.; Li, H.; He, Q.; Lu, G.; Boey, F.; Zhang, H. Single-Layer Semiconducting Nanosheets: High-Yield Preparation and Device Fabrication. *Angew. Chem., Int. Ed.* **2011**, *50*, 11093–11097.
- Lee, Y.-H.; Zhang, X.-Q.; Zhang, W.; Chang, M.-T.; Lin, C.-T.; Chang, K.-D.; Yu, Y.-C.; Wang, J. T.-W.; Chang, C.-S.; Li, L.-J.; *et al.* Synthesis of Large-Area MoS₂ Atomic Layers with Chemical Vapor Deposition. *Adv. Mater.* **2012**, *24*, 2320–2325.
- Shi, Y.; Zhou, W.; Lu, A.-Y.; Fang, W.; Lee, Y.-H.; Hsu, A. L.; Kim, S. M.; Kim, K. K.; Yang, H. Y.; Li, L.-J.; *et al.* van der Waals Epitaxy of MoS₂ Layers Using Graphene as Growth Templates. *Nano Lett.* **2012**, *12*, 2784–2791.
- Mak, K. F.; Lee, C.; Hone, J.; Shan, J.; Heinz, T. F. Atomically Thin MoS₂: A New Direct-Gap Semiconductor. *Phys. Rev. Lett.* **2010**, *105*, 136805.
- Splendiani, A.; Sun, L.; Zhang, Y.; Li, T.; Kim, J.; Chim, C.-Y.; Galli, G.; Wang, F. Emerging Photoluminescence in Monolayer MoS₂. *Nano Lett.* **2010**, *10*, 1271–1275.

26. Mak, K. F.; He, K.; Lee, C.; Lee, G. H.; Hone, J.; Heinz, T. F.; Shan, J. Tightly Bound Trions in Monolayer MoS₂. *Nat. Mater.* **2013**, *12*, 207–211.
27. Chakraborty, B.; Bera, A.; Muthu, D. V. S.; Bhowmick, S.; Waghmare, U. V.; Sood, A. K. Symmetry-Dependent Phonon Renormalization in Monolayer MoS₂ Transistor. *Phys. Rev. B* **2012**, *85*, 161403.
28. Tongay, S.; Zhou, J.; Ataca, C.; Liu, J.; Kang, J. S.; Matthews, T. S.; You, L.; Li, J.; Grossman, J. C.; Wu, J. Broad-Range Modulation of Light Emission in Two-Dimensional Semiconductors by Molecular Physisorption Gating. *Nano Lett.* **2013**, *13*, 2831–2836.
29. Dey, S.; Matte, H. S. S. R.; Shirodkar, S. N.; Waghmare, U. V.; Rao, C. N. R. Charge-Transfer Interaction between Few-Layer MoS₂ and Tetrathiafulvalene. *Chem.—Asian J.* **2013**, *8*, 1780–1784.
30. Ross, J. S.; Wu, S.; Yu, H.; Ghimire, N. J.; Jones, A. M.; Aivazian, G.; Yan, J.; Mandrus, D. G.; Xiao, D.; Yao, W.; *et al.* Electrical Control of Neutral and Charged Excitons in a Monolayer Semiconductor. *Nat. Commun.* **2013**, *4*, 1474.
31. Mouri, S.; Miyauchi, Y.; Matsuda, K. Tunable Photoluminescence of Monolayer MoS₂ via Chemical Doping. *Nano Lett.* **2013**, *13*, 5944–5948.
32. Lin, J.; Zhong, J.; Zhong, S.; Li, H.; Zhang, H.; Chen, W. Modulating Electronic Transport Properties of MoS₂ Field Effect Transistor by Surface Overlayers. *Appl. Phys. Lett.* **2013**, *103*, 063109.
33. Fang, H.; Tosun, M.; Seol, G.; Chang, T. C.; Takei, K.; Guo, J.; Javey, A. Degenerate n-Doping of Few-Layer Transition Metal Dichalcogenides by Potassium. *Nano Lett.* **2013**, *13*, 1991–1995.
34. Dolui, K.; Rungger, I.; Pemmaraju, C. D.; Sanvito, S. Possible Doping Strategies for MoS₂ Monolayers: An *Ab Initio* Study. *Phys. Rev. B* **2013**, *88*, 075420.
35. Perkins, F. K.; Friedman, A. L.; Cobas, E.; Campbell, P. M.; Jernigan, G. G.; Jonker, B. T. Chemical Vapor Sensing with Monolayer MoS₂. *Nano Lett.* **2013**, *13*, 668–673.
36. Du, Y.; Liu, H.; Neal, A. T.; Si, M.; Ye, P. D. Molecular Doping of Multilayer MoS₂ Field-Effect Transistors Reduction in Sheet and Contact Resistance. *IEEE Electron Device Lett.* **2013**, *34*, 1328–1330.
37. Wu, C.-I.; Lin, C.-T.; Chen, Y.-H.; Chen, M.-H.; Lu, Y.-J.; Wu, C.-C. Electronic Structures and Electron-Injection Mechanisms of Cesium-Carbonate-Incorporated Cathode Structures for Organic Light-Emitting Devices. *Appl. Phys. Lett.* **2006**, *88*, 152104.
38. Li, G.; Chu, C. W.; Shrotriya, V.; Huang, J.; Yang, Y. Efficient Inverted Polymer Solar Cells. *Appl. Phys. Lett.* **2006**, *88*, 253503.
39. Huang, J.; Watanabe, T.; Ueno, K.; Yang, Y. Highly Efficient Red-Emission Polymer Phosphorescent Light-Emitting Diodes Based on Two Novel Tris(1-phenylisoquinolinato-C₂,N)iridium(III) Derivatives. *Adv. Mater.* **2007**, *19*, 739–743.
40. Liao, H.-H.; Chen, L.-M.; Xu, Z.; Li, G.; Yang, Y. Highly Efficient Inverted Polymer Solar Cell by Low Temperature Annealing of Cs₂CO₃ Interlayer. *Appl. Phys. Lett.* **2008**, *92*, 173303.
41. Huang, J.; Li, G.; Yang, Y. A Semi-transparent Plastic Solar Cell Fabricated by a Lamination Process. *Adv. Mater.* **2008**, *20*, 415–419.
42. Huang, J.; Xu, Z.; Yang, Y. Low-Work-Function Surface Formed by Solution-Processed and Thermally Deposited Nanoscale Layers of Cesium Carbonate. *Adv. Funct. Mater.* **2007**, *17*, 1966–1973.
43. Xu, Z.; Chen, L.-M.; Yang, G.; Huang, C.-H.; Hou, J.; Wu, Y.; Li, G.; Hsu, C.-S.; Yang, Y. Vertical Phase Separation in Poly(3-hexylthiophene): Fullerene Derivative Blends and Its Advantage for Inverted Structure Solar Cells. *Adv. Funct. Mater.* **2009**, *19*, 1227–1234.
44. Lee, C.; Yan, H.; Brus, L. E.; Heinz, T. F.; Hone, J.; Ryu, S. Anomalous Lattice Vibrations of Single- and Few-Layer MoS₂. *ACS Nano* **2010**, *4*, 2695–2700.